



## Unidrive M400

Fast set-up and diagnostics with real-text display,  
integrated PLC and safety inputs

0.25 kW - 110 kW Heavy Duty (0.33 hp - 150 hp)  
100 V | 200 V | 400 V | 575 V | 690 V



**Control Techniques™**

  
**EMERSON™**  
Industrial Automation

# Unidrive M

## Optimized throughput, open automation systems, maximum ease of use

Led by the results of extensive customer-driven market research, we have tailored six Unidrive M feature-sets to specific application needs identified within industrial automation. The Unidrive M400 adds useful networking capability, additional I/O and improved motor control performance for open loop applications to the family. It also provides an easy upgrade for existing Commander SK users.

For more information on the full Unidrive M family, please download the Unidrive M Drives for Industry brochure.



# Unidrive M400 features

Optional AI-485 Adaptor for RS485 communications

Optional AI-Back-up Adaptor allows the drive to use an SD card for parameter cloning and acts as an input for 24 V back-up.  
Optional AI- Smart Adaptor has built-in memory for parameter cloning and 24 V backup

Optional CI-Keypad - intuitive plain text multilingual back-lit LCD keypad for rapid set-up and superior diagnostics

Optional IP66 (NEMA 4) Remote Keypad available for flexible mounting

Power-on / drive status LED

Dual onboard Safe Torque Off (STO) terminals for easy SIL3 conformity

Conventional surface and DIN rail mounting (DIN rail mounting available on size 1 and 2 only)\*\*\*

Drive rated to IP21 / UL open class (NEMA 1) on size 1 to 4 as standard

Conduit kits are available to meet UL Type 1 rating

User-friendly control connections

Easy-to-disconnect internal EMC filter\*

User-friendly power connections\*

Easy-to-remove terminal cover with tool-less close system (patent pending)

Robust cable management system providing grounding point for shielded control and power cables

Typical System Integration (SI) option module\*\*

System Integration (SI) module slot for optional communications and additional I/O\*\*

\* Features and their locations vary on some drive sizes

\*\* Frame 2 upwards

\*\*\* Additional fixings recommended where heavy vibration is expected

# Unidrive M400

## Fast set-up and diagnostics with plain text display, integrated PLC and safety inputs

Unidrive M400 minimizes downtime with an intuitive LCD keypad offering a real-text, multi-language display for rapid set-up and clear diagnostic help. The integrated PLC can execute a substantial range of sequencing and logic programs. Coupled with an impressive I/O count complete with two STO inputs and an SI interface for a fieldbus option or extended I/O, this feature set ensures M400's flexible integration with any system.

### Minimize downtime and system set-up time with advanced keypad options

- Informative, multi-language, 3 line display aids set up and provides diagnostic information
- 4 navigation buttons facilitate intuitive navigation and programming
- Keypad options available:
  - CI-Keypad - drive mounted LCD keypad
  - Remote IP66 Keypad – rapid panel mount (1 x 32mm Ø hole)
  - No keypad - programming and control can be achieved via AI-485, CI-485 or fieldbuses such as SI-Profibus

### Reduce system costs by directly integrating with applications

- M400 incorporates an onboard PLC which can execute Machine Control Studio (IEC61131-3) programs for logic and sequencing with real-time tasks - removing the need for additional PLCs
- Fit an SI module to add fieldbus communications or additional I/O

### Improve throughput with advanced open loop motor control algorithms

- Rotor Flux Control (RFC-A) gives maximum stability and control of induction motors at all powers
- 180 % motor overload suitable for heavy industrial machinery applications
- Precise frequency following is possible from an encoder or frequency input



## Conform to safety standards, maximize uptime and reduce costs by integrating directly with safety systems

- M400 has integrated dual STO inputs for SIL3 / PLE conformity, eliminating the need for external components

## Energy saving

With energy costs a key factor in many industries, Unidrive M400 is packed with features to enhance energy efficiency:

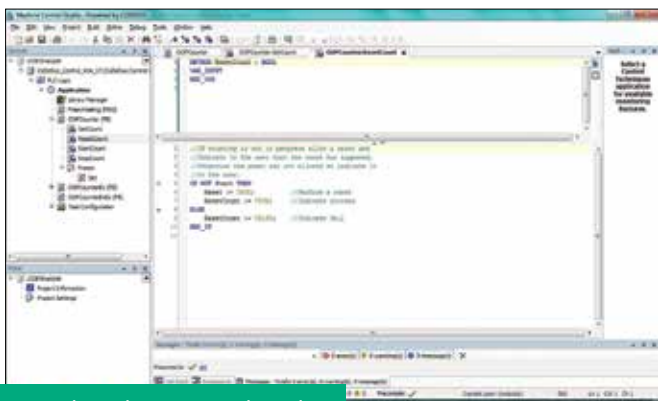
- Low power standby mode for applications where drives can sit idle for significant periods
- Automatic 3-speed cooling fan keeps energy usage and acoustic noise to a minimum by intelligently responding to load and environmental conditions\*

- Square law V/F mode is optimized for quadratic loads like pumps and fans to keep motor losses to a minimum
- Dynamic V to F mode keeps energy usage and motor losses to a minimum in low load conditions
- Unidrive M400 is highly efficient (above 98 %)



\*From 0.37 kW

# Machine Control Studio software



Typical Machine Control Studio screen shot

You can download Machine Control Studio from the software section of the Control Techniques website

Unidrive M400's onboard PLC is programmed using Machine Control Studio which provides a flexible and intuitive environment for programming.

## IEC 61131-3 automation programming

The programming environment is fully IEC 61131-3 compliant and therefore familiar, fast and easy to use for control engineers around the world.

The following IEC 61131-3 programming languages are supported:

- Structured Text (ST)
- Function Block Diagram (FBD)
- Structured Function Chart (SFC)
- Ladder Diagram (LD)
- Instruction List (IL)

Also supported:

- Continuous Function Chart (CFC)

Intuitive IntelliSense functionality helps to write consistent and robust programs, speeding up software development.

Programmers have access to a vibrant open-source community for function blocks. Machine Control Studio also supports customers' own function block libraries, with on-line monitoring of program variables with user defined watch windows and help for on-line change of programs, in line with latest PLC practices.



## Performance motor control

Unidrive M400 combines the latest microprocessor technology with unique motor control algorithms to give maximum stability of induction motors at all powers. Current loop update rates up to 125  $\mu$ s and complementary intelligent control features ensure that machine throughput and energy efficiency are maximized in all industrial applications.

Motor control modes include:



| Control Mode   | Features  |
|--|---|
| Enhanced open loop Rotor Flux Control for induction motors (RFC-A) | High performance speed and torque control through an advanced vector algorithm, utilizing closed loop current control to greatly enhance performance for all induction motor sizes without the need for a feedback device                                   |
| Open loop vector or V/Hz induction motor control                   | Reliable performance and easy configuration: <ul style="list-style-type: none"> <li>- 100 % torque available down to 1 Hz</li> <li>- Slip compensation</li> <li>- Square law V/F mode</li> <li>- Dynamic V/F mode</li> <li>- Multi-motor control</li> </ul> |

## Easy motor pairing

Several intuitive tools are available to guarantee fast and optimized pairing between Unidrive M400 and AC induction motors. These include:

- Easy-to-use keypad with parameter reference guide on front panel
- Multilingual LCD remote keypad with clear parameter and diagnostic descriptions
- Three autotune procedures (stationary, rotating and inertia) to automatically optimize motor and drive configuration
- Unidrive M Connect software tool provides a comprehensive motor database and set up wizard

# Unidrive M400 option choices and terminal layout

## Control Mode

1. Open loop vector or V/Hz induction motor control
2. Open loop Rotor Flux Control for induction motors (RFC-A)



## Input/Output

SI-I/O



- 4 x Digital I/O
- 3 x Analog inputs (default) / digital inputs
- 1 x Digital input
- 2 x Relays

Onboard



- 4 x Analog I/O
- 7 x Digital I/O
- 2 x STO
- 1 x Relay

## Communications

AI-485 Adaptor



SI-EtherCAT



SI-PROFIBUS



SI-Ethernet



CI-485 Adaptor



SI-DeviceNet



SI-CANopen



SI-PROFINET



## DC back-up power supply



AI-Back-up Adaptor and AI-Smart Adaptor (Input for 24 V back-up)

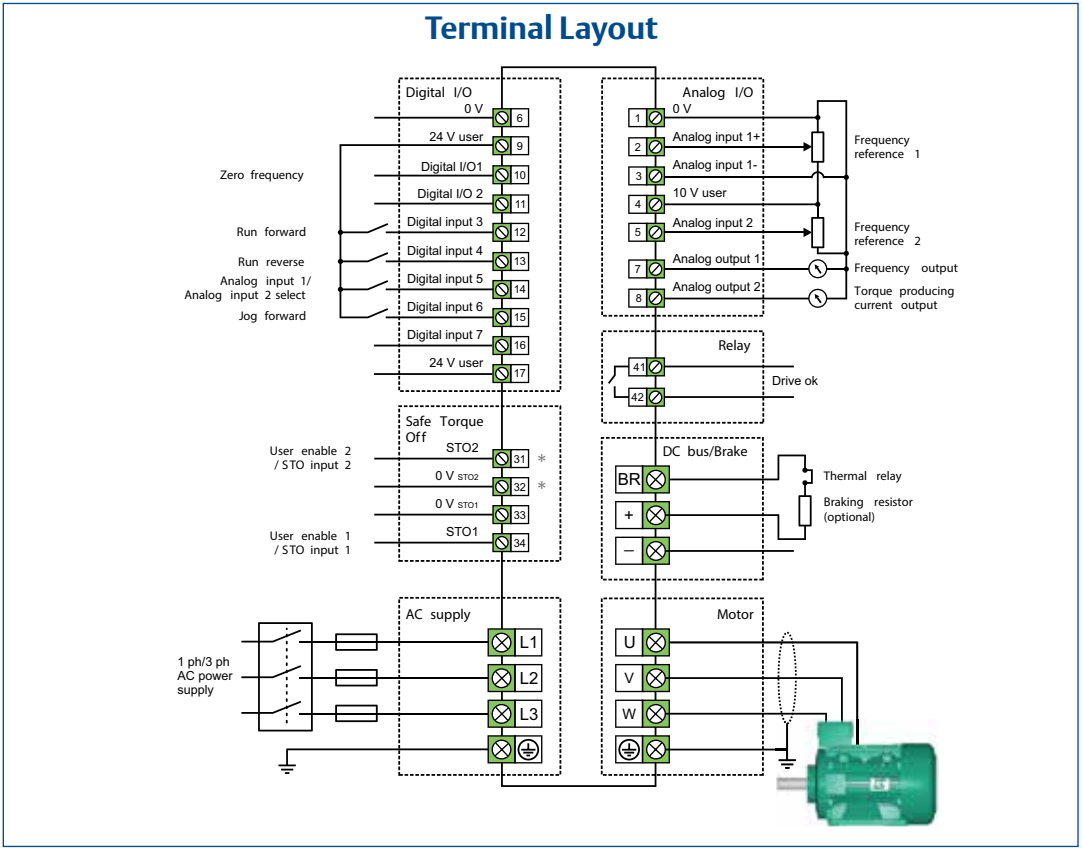






### Optional Drive Programming and Operator Interface

|  |   |  |  |
|--|---|--|--|
| <p>Unidrive M Connect</p>   | <p>Remote Keypad (LCD)</p>   | <p>CI-keypad</p>  | <p>Remote keypad RTC</p>  |
| <p>AI-Back-up Adaptor<br/>(provides SD card usage for programming / cloning)</p>  | <p>AI-Smart Adaptor<br/>(built in memory for programming / cloning)</p>  |  |  |






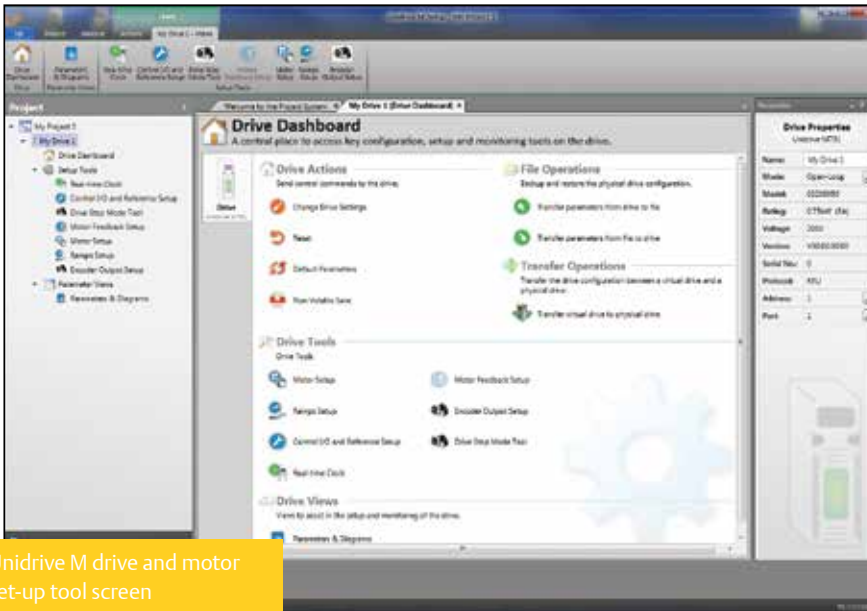
\* For frame sizes 5 - 9 STO input, refer to Unidrive M400 documentation

# Fast and Easy access for Commissioning, Monitoring and Diagnostics

## User interface options

Unidrive M400 benefits from three optional keypad choices to meet your application needs. Unidrive M400 is quick and easy to set-up. The drive may be configured using the keypads, SD card or the commissioning software - Unidrive M Connect.

| Type              |   | Benefit  |
|-------------------|---|--|
| CI-Keypad         |  | Three line plain text, multi-language LCD keypad for rapid set-up and helpful diagnostics maximizes machine up-time.   |
| Remote Keypad     |  | All the features of the CI-Keypad LCD, but remote mountable. This allows flexible mounting on the outside of a panel and meets IP66 (NEMA 4).  |
| Remote keypad RTC |  | The keypad is remote mountable, allowing flexible mounting on the outside of a panel (meets IP54/ NEMA 12). Three line plain text, multi-language LCD keypad for rapid set-up and helpful diagnostics. Battery operated real-time clock allows accurate time stamping of events, aiding diagnostics. |



Unidrive M drive and motor set-up tool screen

## Unidrive M Connect commissioning tool

The Unidrive M Connect PC tool is for commissioning, optimizing and monitoring drive/system performance. Its development draws from extensive user research, using human centered design principles to give the ultimate user experience:

- Task-based drive operations are simplified with intuitive graphical tools in a familiar Windows environment
- Dynamic drive logic diagrams and enhanced searchable listings
- Drive and motor performance can be optimized with minimal specialized drive knowledge
- Tool is scalable to match application requirements
- Supports the import of Commander SK parameter files
- Matching Unidrive M to Emerson motors can be achieved quickly and easily using Unidrive M Connect's motor database
- Drive discovery gives the ability to find drives on a network automatically without the user having to specify their addresses

## Portable SD memory card

Standard SD cards can be used for quick and easy parameter and program storage using an adaptor. SD cards provide a huge memory capability allowing a system reload if required, and can be easily preprogrammed on a common PC.

## Performance motor control

Control Techniques' unique motor control algorithms combined with the latest microprocessor technology ensure that Unidrive M400 offers high stability and bandwidth for many industrial motor types. This enables you to maximize application throughput and efficiency in every application using open loop AC induction motors.

# Unidrive M400 ratings and specifications

| 100/120 Vac ±10 % |               |                            |                        |                        |   |                        |                        |
|-------------------|---------------|----------------------------|------------------------|------------------------|---|------------------------|------------------------|
| Order Code        | Supply Phases | Heavy Duty                 |                        |                        | Normal Duty   |                        |                        |
|                   |               | Max Continuous Current (A) | Motor Shaft Power (kW) | Motor Shaft Power (hp) | Max Continuous Current (A)                            | Motor Shaft Power (kW) | Motor Shaft Power (hp) |
| M400-011 00017A   | 1             | 1.7                        | 0.25                   | 0.33                   | For Normal Duty applications, use Heavy Duty ratings. |                        |                        |
| M400-011 00024A   | 1             | 2.4                        | 0.37                   | 0.5                    |   |                        |                        |
| M400-021 00042A   | 1             | 4.2                        | 0.75                   | 1                      |   |                        |                        |
| M400-021 00056A   | 1             | 5.6                        | 1.1                    | 1.5                    |   |                        |                        |

| 200/240 Vac ±10 % |               |                            |                        |                        |   |                        |                        |    |     |    |
|-------------------|---------------|----------------------------|------------------------|------------------------|---|------------------------|------------------------|----|-----|----|
| Order Code        | Supply Phases | Heavy Duty                 |                        |                        | Normal Duty   |                        |                        |    |     |    |
|                   |               | Max Continuous Current (A) | Motor Shaft Power (kW) | Motor Shaft Power (hp) | Max Continuous Current (A)                            | Motor Shaft Power (kW) | Motor Shaft Power (hp) |    |     |    |
| M400-012 00017A   | 1             | 1.7                        | 0.25                   | 0.33                   | For Normal Duty applications, use Heavy Duty ratings. |                        |                        |    |     |    |
| M400-012 00024A   | 1             | 2.4                        | 0.37                   | 0.5                    |   |                        |                        |    |     |    |
| M400-012 00033A   | 1             | 3.3                        | 0.55                   | 0.75                   |   |                        |                        |    |     |    |
| M400-012 00042A   | 1             | 4.2                        | 0.75                   | 1                      |   |                        |                        |    |     |    |
| M400-022 00024A   | 1/3           | 2.4                        | 0.37                   | 0.5                    |   |                        |                        |    |     |    |
| M400-022 00033A   | 1/3           | 3.3                        | 0.55                   | 0.75                   |   |                        |                        |    |     |    |
| M400-022 00042A   | 1/3           | 4.2                        | 0.75                   | 1                      |   |                        |                        |    |     |    |
| M400-022 00056A   | 1/3           | 5.6                        | 1.1                    | 1.5                    |   |                        |                        |    |     |    |
| M400-022 00075A   | 1/3           | 7.5                        | 1.5                    | 2                      |   |                        |                        |    |     |    |
| M400-032 00100A   | 1/3           | 10                         | 2.2                    | 3                      |   |                        |                        |    |     |    |
| M400-042 00133A   | 1/3           | 13.3                       | 3                      | 3                      |   |                        |                        |    |     |    |
| M400-042 00176A   | 3             | 17.6                       | 4                      | 5                      |   |                        |                        |    |     |    |
| M400-052 00250A   | 3             | 25                         | 5.5                    | 7.5                    |   |                        |                        | 30 | 7.5 | 10 |
| M400-062 00330A   | 3             | 33                         | 7.5                    | 10                     |   |                        |                        | 50 | 11  | 15 |
| M400-062 00440A   | 3             | 44                         | 11                     | 15                     | 58  | 15                     | 20                     |    |     |    |
| M400-072 00610A   | 3             | 61                         | 15                     | 20                     | 75  | 18.5                   | 25                     |    |     |    |
| M400-072 00750A   | 3             | 75                         | 18.5                   | 25                     | 94  | 22                     | 30                     |    |     |    |
| M400-072 00830A   | 3             | 83                         | 22                     | 30                     | 117   | 30                     | 40                     |    |     |    |
| M400-082 01160A   | 3             | 116                        | 30                     | 40                     | 149   | 37                     | 50                     |    |     |    |
| M400-082 01320A   | 3             | 132                        | 37                     | 50                     | 180   | 45                     | 60                     |    |     |    |
| M400-092 01760A   | 3             | 176                        | 45                     | 60                     | 216   | 55                     | 75                     |    |     |    |
| M400-092 02190A   | 3             | 219                        | 55                     | 75                     | 266   | 75                     | 100                    |    |     |    |

| 380/480 Vac ±10 % |               |                            |                        |                        |   |                        |                        |
|-------------------|---------------|----------------------------|------------------------|------------------------|---|------------------------|------------------------|
| Order Code        | Supply Phases | Heavy Duty                 |                        |                        | Normal Duty   |                        |                        |
|                   |               | Max Continuous Current (A) | Motor Shaft Power (kW) | Motor Shaft Power (hp) | Max Continuous Current (A)                            | Motor Shaft Power (kW) | Motor Shaft Power (hp) |
| M400-024 00013A   | 3             | 1.3                        | 0.37                   | 0.5                    | For Normal Duty applications, use Heavy Duty ratings. |                        |                        |
| M400-024 00018A   | 3             | 1.8                        | 0.55                   | 0.75                   |   |                        |                        |
| M400-024 00023A   | 3             | 2.3                        | 0.75                   | 1                      |   |                        |                        |
| M400-024 00032A   | 3             | 3.2                        | 1.1                    | 1.5                    |   |                        |                        |
| M400-024 00041A   | 3             | 4.1                        | 1.5                    | 2                      |   |                        |                        |
| M400-034 00056A   | 3             | 5.6                        | 2.2                    | 3                      |   |                        |                        |
| M400-034 00073A   | 3             | 7.3                        | 3                      | 3                      |   |                        |                        |
| M400-034 00094A   | 3             | 9.4                        | 4                      | 5                      |   |                        |                        |
| M400-044 00135A   | 3             | 13.5                       | 5.5                    | 7.5                    |   |                        |                        |
| M400-044 00170A   | 3             | 17                         | 7.5                    | 10                     |   |                        |                        |
| M400-054 00270A   | 3             | 27                         | 11                     | 20                     | 30  | 15                     | 20                     |
| M400-054 00300A   | 3             | 30                         | 15                     | 20                     | 30  | 15                     | 20                     |
| M400-064 00350A   | 3             | 35                         | 15                     | 25                     | 38  | 18.5                   | 25                     |
| M400-064 00420A   | 3             | 42                         | 18.5                   | 30                     | 48  | 22                     | 30                     |

|                 |   |     |     |     |     |     |     |
|-----------------|---|-----|-----|-----|-----|-----|-----|
| M400-064 00470A | 3 | 47  | 22  | 30  | 63  | 30  | 40  |
| M400-074 00660A | 3 | 66  | 30  | 50  | 79  | 37  | 50  |
| M400-074 00770A | 3 | 77  | 37  | 60  | 94  | 45  | 60  |
| M400-074 01000A | 3 | 100 | 45  | 75  | 112 | 55  | 75  |
| M400-084 01340A | 3 | 134 | 55  | 100 | 155 | 75  | 100 |
| M400-084 01570A | 3 | 157 | 75  | 125 | 184 | 90  | 125 |
| M400-094 02000A | 3 | 200 | 90  | 150 | 221 | 110 | 150 |
| M400-094 02240A | 3 | 224 | 110 | 150 | 266 | 132 | 200 |

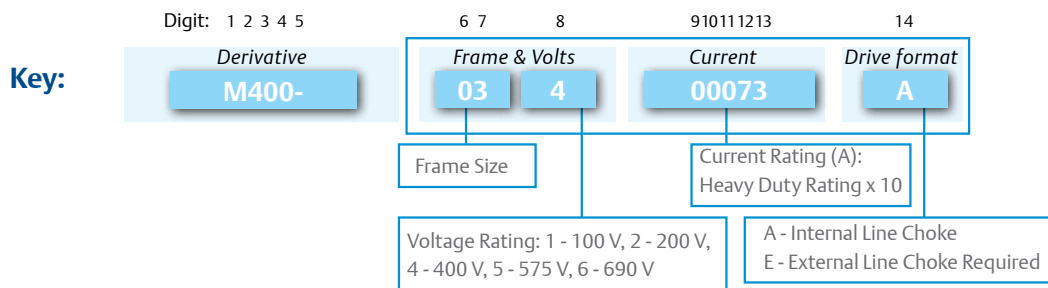
**500/575 Vac ±10 %**

| Drive            | Supply Phases | Heavy Duty                 |                     |                  | Normal Duty                |                     |                  |
|------------------|---------------|----------------------------|---------------------|------------------|----------------------------|---------------------|------------------|
|                  |               | Max Continuous Current (A) | Typical Output (kW) | Motor Power (hp) | Max Continuous Current (A) | Typical Output (kW) | Motor Power (hp) |
| M400-055 00030 A | 3             | 3                          | 1.5                 | 2                | 3.9                        | 2.2                 | 3                |
| M400-055 00040 A | 3             | 4                          | 2.2                 | 3                | 6.1                        | 4                   | 5                |
| M400-055 00069 A | 3             | 6.9                        | 4                   | 5                | 10                         | 5.5                 | 7.5              |
| M400-065 00100 A | 3             | 10                         | 5.5                 | 7.5              | 12                         | 7.5                 | 10               |
| M400-065 00150 A | 3             | 15                         | 7.5                 | 10               | 17                         | 11                  | 15               |
| M400-065 00190 A | 3             | 19                         | 11                  | 15               | 22                         | 15                  | 20               |
| M400-065 00230 A | 3             | 23                         | 15                  | 20               | 27                         | 18.5                | 25               |
| M400-065 00290 A | 3             | 29                         | 18.5                | 25               | 34                         | 22                  | 30               |
| M400-065 00350 A | 3             | 35                         | 22                  | 30               | 43                         | 30                  | 40               |
| M400-075 00440 A | 3             | 44                         | 30                  | 40               | 53                         | 37                  | 50               |
| M400-075 00550 A | 3             | 55                         | 37                  | 50               | 73                         | 45                  | 60               |
| M400-085 00630 A | 3             | 63                         | 45                  | 60               | 86                         | 55                  | 75               |
| M400-085 00860 A | 3             | 86                         | 55                  | 75               | 108                        | 75                  | 100              |
| M400-095 01040 A | 3             | 104                        | 75                  | 100              | 125                        | 90                  | 125              |
| M400-095 01310 A | 3             | 131                        | 90                  | 125              | 150                        | 110                 | 150              |

**500/690 Vac ±10 %**

| Drive            | Supply Phases | Heavy Duty                 |                     |                  | Normal Duty                |                     |                  |
|------------------|---------------|----------------------------|---------------------|------------------|----------------------------|---------------------|------------------|
|                  |               | Max Continuous Current (A) | Typical Output (kW) | Motor Power (hp) | Max Continuous Current (A) | Typical Output (kW) | Motor Power (hp) |
| M400-076 00190 A | 3             | 19                         | 15                  | 20               | 23                         | 18.5                | 25               |
| M400-076 00240 A | 3             | 24                         | 18.5                | 25               | 30                         | 22                  | 30               |
| M400-076 00290 A | 3             | 29                         | 22                  | 30               | 36                         | 30                  | 40               |
| M400-076 00380 A | 3             | 38                         | 30                  | 40               | 46                         | 37                  | 50               |
| M400-076 00440 A | 3             | 44                         | 37                  | 50               | 52                         | 45                  | 60               |
| M400-076 00540 A | 3             | 54                         | 45                  | 60               | 73                         | 55                  | 75               |
| M400-086 00630 A | 3             | 63                         | 55                  | 75               | 86                         | 75                  | 100              |
| M400-086 00860 A | 3             | 86                         | 75                  | 100              | 108                        | 90                  | 125              |
| M400-096 01040 A | 3             | 104                        | 90                  | 125              | 125                        | 110                 | 150              |
| M400-096 01310 A | 3             | 131                        | 110                 | 150              | 150                        | 132                 | 175              |

See overleaf for Normal Duty and Heavy Duty definitions.



# Unidrive M400 ratings and specifications

## Environmental safety and electrical conformance

- **Size 1 to 4:**  
IP21 / UL open class (NEMA 1). IP20 when the AI-Back-up or AI-485 Adaptors are fitted.  
UL TYPE 1 compliance requires the appropriate conduit kit to be fitted.
- Ambient temperature -20 °C (4 °F) to 40 °C (104 °F) as standard. 60 °C / 140 °F with derating for frames 1-4.
- **Size 5 to 9:**  
IP20 / UL open class (NEMA 1). UL TYPE 1 compliance requires the appropriate conduit kit to be fitted.  
IP65 / UL TYPE 12 rating is achieved on the rear of the drive when through panel mounted.
- Ambient temperature -20 °C (4 °F) to 40 °C (104 °F) as standard. 55 °C / 131 °F with derating for frames 5-9
- Storage temperature -40 °C to 60 °C (-40 °F to 140 °F).
- Humidity 95 % maximum (non-condensing) at 40 °C (104 °F) in accordance with EN/IEC 60068-2-78 and ANSI/EIA-364-31.
- EN/IEC 60068-2-60, Method 4 Corrosive gas.
- Altitude: 0 to 3000 m (0 to 9843 ft), derate 1 % per 100 m (328 ft) between 1000 m and 3000 m (3281 ft and 9843 ft).
- Random Vibration: Tested in accordance with EN/IEC 60068-2-64 with SI and AI option modules fitted.
- Mechanical Shock: Tested in accordance with EN/IEC 60068-2-29.
- Electromagnetic Immunity complies with EN/IEC 61800-3 and EN/IEC 61000-6-2.
- With onboard EMC filter, complies with EN/IEC 61800-3 (2nd environment).
- EN/IEC 61000-6-3 and EN/IEC 61000-6-4 with optional footprint EMC filter.
- EN/IEC 61800-5-1 Electrical Safety.
- EN/IEC 61131-2 I/O.
- Safe Torque Off, independently assessed by TÜV to EN/IEC 61800-5-2 SIL3 and EN ISO 13849-1 PLe.
- UL 508C Electrical Safety.

## Unidrive M operating modes

| Operating mode  | RFC from cold   | RFC from 100 % | Open loop from cold | Open loop from 100 % |
|---|-----------------|----------------|---------------------|----------------------|
| Normal duty overload with motor rated current = drive rated current                   | 110 % for 165 s | 110 % for 9 s  | 110 % for 165 s     | 110 % for 9 s        |
| Heavy duty overload with motor rated current = drive rated current (size 8 and below) | 180 % for 3 s   | 180 % for 3 s  | 150 % for 60 s      | 150 % for 8 s        |
| Heavy duty overload with motor rated current = drive rated current (size 9)           | 175 % for 42 s  | 175 % for 5 s  | 150 % for 60 s      | 150 % for 7 s        |

## Dimensions and Weight



| Frame Size                |         | 1           | 2           | 3           | 4            | 5           | 6            | 7            | 8              | 9A             | 9E             |
|---------------------------|---------|-------------|-------------|-------------|--------------|-------------|--------------|--------------|----------------|----------------|----------------|
| Dimensions<br>(H x W x D) | mm      | 160x75x130  | 205x78x150  | 226x90x160  | 277x115x175  | 365x143x202 | 365x210x227  | 508x270x280  | 753x310x290    | 1049x310x290   | 1010x310x290   |
|                           | in      | 6.3x3.0x5.1 | 8.1x3.1x5.9 | 8.9x3.5x6.3 | 10.9x4.5x6.9 | 14.4x5.6x8  | 14.4x8.3x8.9 | 20x10.6x11.0 | 29.6x12.2x11.4 | 41.3x12.2x11.4 | 39.7x12.2x11.4 |
| Weight                    | kg (lb) | 0.75 (1.65) | 1.0 (2.2)   | 1.5 (3.3)   | 3.13 (6.9)   | 7.4 (16.3)  | 14 (30.9)    | 28 (61.7)    | 50 (110.2)     | 66.5 (146.6)   | 46 (101.4)     |

### Notes:

From frame sizes 5 onwards dimensions do not include removable mounting brackets. Additional distance should be added to the height dimension (H) when the following options are fitted:

- AI-Back-up Adaptor: 15 mm (0.59 in)
- AI-485 Adaptor: 26 mm (1.02 in)
- AI-Smart Adaptor: 15 mm (0.59 in)

## Unidrive M400 features and specification table

|                       |   |
|-----------------------|---|
| Performance           | Current loop update: 125 µs   |
|                       | Heavy Duty peak rating: 180 % (3 s), 150 % (60 s)   |
|                       | Maximum output frequency: 550 Hz  |
|                       | Switching frequency range: 0.67, 1, 2, 3, 4, 6, 8, 12, 16 kHz (3 kHz default)   |
| Onboard intelligence  | Programmable Logic Control (PLC) - memory: 16 kB  |
|                       | 1 x Real-time task (16ms), 1 x Background task  |
| Mechanical attributes | DIN rail mountable (size 1 and 2)   |
|                       | Commander SK compatible mechanical footprint either as standard or with conversion plates   |
| Parameter back-up     | Serial port cloning (using optional AI-485 Adaptor or CI-485 Adaptor)   |
|                       | SD card (using optional AI-Back-up Adaptor)   |
| FOLLOWER              | Encoder Input 1   |
| Onboard I/O           | 2 x Analog inputs, 2 x Analog outputs   |
|                       | 5 x Digital inputs, 2 x Bidirectional digital inputs or outputs   |
|                       | 1 x Relay output  |
| Machine safety        | 2 x Safe Torque Off (STO) inputs  |
| Back-up power         | 24 V control back-up (using optional AI-Back-up Adaptor) AI-Smart Adaptor (Built-in memory for parameter cloning and 24 V backup) |
| Other                 | Temperature controlled fan with standby (off)   |
|                       | User replaceable fan(s)   |
|                       | Conformal coating   |
|                       | Standby mode (energy saving)  |
|                       | User defined security levels (e.g. restricted access or read-only parameters via user defined security code)                      |

## Optional keypad

| Description/Order code | Order code     |
|------------------------|----------------|
| Remote Keypad          | 82500000000001 |
| CI-keypad              | 82500000000000 |
| Remote keypad RTC      | 82400000019600 |

## Optional accessories

| Description/Order code | Order code     |
|------------------------|----------------|
| AI-Back-up Adaptor     | 82500000000004 |
| AI-485 Adaptor         | 82500000000003 |
| AI-Smart Adaptor       | 82500000018500 |
| CI-485 Adaptor         | 82500000000002 |

## Through hole kits

IP65 / UL TYPE 12 rating is achieved on the rear of the drive when through panel mounted using the following kits.

| Frame size | Order code |
|------------|------------|
| 5          | 3470-0067  |
| 6          | 3470-0055  |
| 7          | 3470-0079  |
| 8          | 3470-0083  |

IP55 / UL TYPE 12 rating can be achieved for frame sizes 9A and 9E using the following kits:

| Frame size | Order code |
|------------|------------|
| 9A         | 3470-0119  |
| 9E         | 3470-0105  |

## UL Type 1 Conduit kit

| Frame size | Order code |
|------------|------------|
| 1          | 3470-0091  |
| 2          | 3470-0094  |
| 3          | 3470-0098  |
| 4          | 3470-0102  |
| 5          | 3470-0069  |
| 6          | 3470-0059  |
| 7          | 3470-0080  |
| 8 / 9A     | 3470-0088  |
| 9E         | 3470-0115  |

## Retrofit mounting brackets

These mounting brackets ensure the drive can be mounted on existing Commander SK installations.

| Frame size | Order code |
|------------|------------|
| 3          | 3470-0097  |
| 4          | 3470-0101  |
| 5          | 3470-0066  |
| 6          | 3470-0074  |
| 7          | 3470-0078  |
| 8          | 3470-0087  |
| 9A / 9E    | 3470-0118  |

## Line reactor

| Frame size       | Order code |
|------------------|------------|
| 9E (200 V/400 V) | 4401-0181  |
| 9E (575 V/600 V) | 4401-0183  |

## Finger-guard grommet

| Frame size | Order code |
|------------|------------|
| 9A / 9E    | 3470-0107  |

## Lifting tool

| Frame size | Order code |
|------------|------------|
| 9A         | 7778-0045  |
| 9E         | 7778-0016  |

## Fan replacement kit

| Frame size | Order code |
|------------|------------|
| 1          | 3470-0092  |
| 2          | 3470-0095  |
| 3          | 3470-0099  |
| 4          | 3470-0103  |

## Optional external EMC filters

Unidrive M built-in EMC filter complies with EN/IEC 61800-3. External EMC filters are required for compliance with EN/IEC 61000-6-4 as per the table below.

| Frame size | Voltage       | Phases | Type        | Order code |
|------------|---------------|--------|-------------|------------|
| 1          | All           | 1      | Standard    | 4200-1000  |
|            | All           | 1      | Low leakage | 4200-1001  |
| 2          | 100 V         | 1      | Standard    | 4200-2000  |
|            |               | 1      | Low leakage | 4200-2001  |
|            |               | 3      | Standard    | 4200-2002  |
|            |               | 3      | Low leakage | 4200-2003  |
|            | 200 V         | 3      | Standard    | 4200-2004  |
|            |               | 3      | Low leakage | 4200-2005  |
| 3          | 200 V         | 3      | Low leakage | 4200-2006  |
|            |               | 1      | Standard    | 4200-3000  |
|            |               | 1      | Low leakage | 4200-3001  |
|            |               | 3      | Standard    | 4200-3004  |
|            |               | 3      | Low leakage | 4200-3005  |
|            |               | 3      | Standard    | 4200-3008  |
|            | 400 V         | 3      | Low leakage | 4200-3009  |
|            |               | 1      | Standard    | 4200-4000  |
|            |               | 1      | Low leakage | 4200-4001  |
|            |               | 3      | Standard    | 4200-4002  |
|            |               | 3      | Low leakage | 4200-4003  |
|            |               | 3      | Standard    | 4200-4004  |
| 4          | 200 V         | 3      | Low leakage | 4200-4005  |
|            |               | 3      | Standard    | 4200-0312  |
|            |               | 3      | Standard    | 4200-0402  |
|            |               | 3      | Standard    | 4200-0122  |
|            |               | 3      | Standard    | 4200-2300  |
|            |               | 3      | Standard    | 4200-4800  |
| 5          | 200 V         | 3      | Standard    | 4200-3690  |
|            | 400 V         | 3      | Standard    | 4200-1132  |
|            | 575 V & 690 V | 3      | Standard    | 4200-0672  |
| 6          | 200 V & 400 V | 3      | Standard    | 4200-1972  |
|            | 575 V & 690 V | 3      | Standard    | 4200-1662  |
| 7          | 200 V & 400 V | 3      | Standard    | 4200-3021  |
|            | 575 V & 690 V | 3      | Standard    | 4200-1660  |
| 8          | 200 V & 400 V | 3      | Standard    | 4200-4460  |
|            | 575 V & 690 V | 3      | Standard    | 4200-2210  |
| 9A         | 200 V & 400 V | 3      | Standard    |            |
| 9E         | 200 V & 400 V | 3      | Standard    |            |
|            | 575 V & 690 V | 3      | Standard    |            |

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